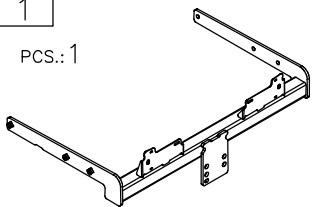
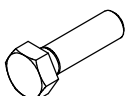
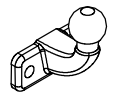
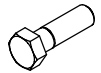
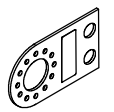


Towing hitch accessories:

Pos. 1	Main bar 	Pos. 5	Bolt 8,8 B M16x50mm 	Pos. 10	Plain washer ø17mm 
PCS.: 1		PCS.: 2		PCS.: 2	
Pos. 2	Tow ball 	Pos. 6	Bolt 8,8 B M12x35mm 	Pos. 11	Plain washer ø13mm 
PCS.: 1		PCS.: 6		PCS.: 6	
Pos. 3	Socket plate 	Pos. 7	Bolt 8,8 B M5x20mm 	Pos. 12	Plain washer ø15xø5.3x1.2 
PCS.: 1		PCS.: 2		PCS.: 4	
Pos. 4	Washer ø58xø12.5x4 	Pos. 8	Nut 8 B M16 	Pos. 13	Spring washer ø16.3mm 
PCS.: 6		PCS.: 2		PCS.: 2	
		Pos. 9	Nut 8 B M5 	Pos. 14	Spring washer ø12.2mm 
		PCS.: 4		PCS.: 6	
				Pos. 15	Ball cover 
				PCS.: 1	



PPUH AUTO-HAK S.J.

Produkcja Zaczepów Kulowych
Henryk & Zbigniew Nejman
76-200 SŁUPSK ul. Słoneczna 16K
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E-mail: office@autohak.com.pl
www.autohak.com.pl

Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **K28**

Designed for:

Manufacturer: **VOLKSWAGEN**

Model: **T4**

Type: **loading platform, double cabin**

produced since 08.1990 till 03.2003

Technical data:

D-value: 12,9 kN

maximum trailer weight: **2000 kg**

maximum vertical cup mass: **100 kg**

Approval number according to Directive 94/20/EC: e20*94/20*0393*00

Foreword

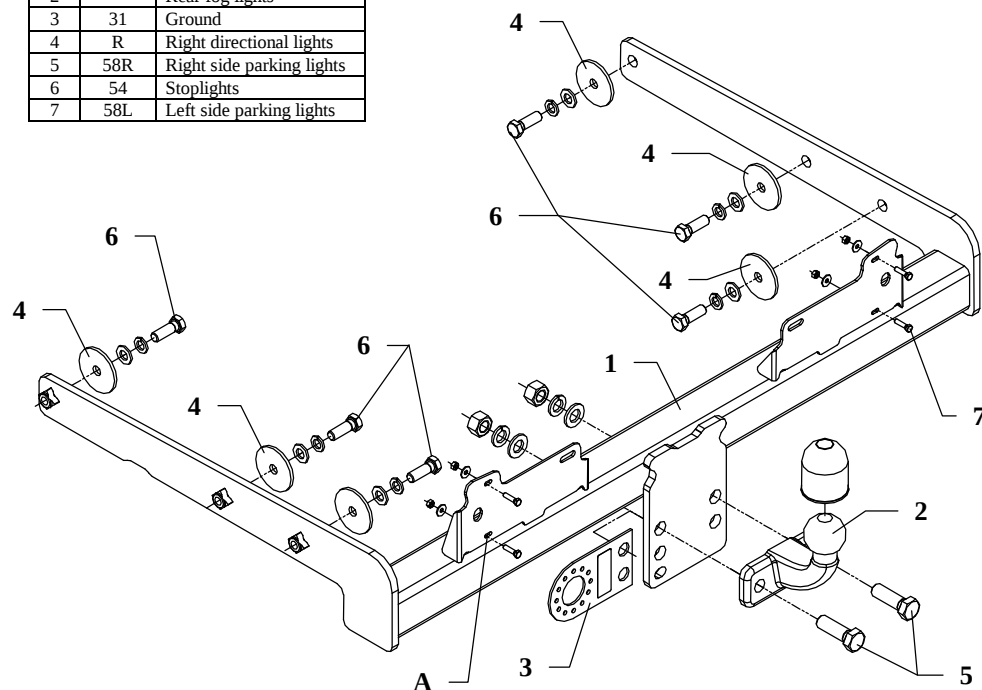
This towing hitch is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch. The vehicle manufacturer's specifications regarding trailer mass and max. vertical cup mass are decisive for driving whereat values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \times \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \text{Max vehicle weight [kg]}} \times \frac{9,81}{1000} = D \text{ [kN]}$$

FITTING INSTRUCTION

Clamp mark in acc. with		Cables joining
ISO	PN	
1	L	Left directional lights
2	+	Rear fog lights
3	31	Ground
4	R	Right directional lights
5	58R	Right side parking lights
6	54	Stoplights
7	58L	Left side parking lights



This towing hitch is designed to assembly in following cars:
VOLKSWAGEN T4, loading platform, double cabin, produced since
 08.1990 till 03.2003, catalogue no. **K28** and is prepared to tow trailers max
 total weight **2000 kg** and max vertical mass **100 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towing hitch depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towing hitch should be install in points described by a car producer.

The instruction of the assembly

1. For the purpose of installings of the towing hitch one ought to unscrew the number plate and little lamps which light up it.
2. Slip the main bar of the towing hitch (pos. 1) into the frame of the car and fix it through the factory-made holes using bolts M12x35mm (pos. 6) from the towing hitch accessories (use washers $\varnothing 58 \times 12.5 \times 4$ mm - pos. 4).
3. Fix tow ball (pos. 2) using bolts M16x50mm (pos. 5). One from these bolts fix also the socket plate (pos. 3) in accordance with the drawing.
4. Fix the number plate along with little lamps through holes (pos. A) of the towing hitch.
5. Tighten all bolts according to the torque shown in the table.
6. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
7. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8):

M6 - 11 Nm	M8 - 25 Nm	M10 - 50 Nm
M12 - 87 Nm	M14 - 138 Nm	M16 - 210 Nm

NOTE

After install the towing hitch you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km check all bolts and nuts. The ball of towing hitch must be always kept clear and conserve with a grease.